

# Replacement Installation Instructions

The manufacturer assumes no responsibility for failure, damage or injury from inadequate or improper installation or use exceeding product rating. Consult product warranty for additional conditions and limitations.

1. Be sure that the replacement window dimensions are correct before removing the old frame and sashes. Place the replacement window in the opening to make certain that the window can be squared and leveled.

2. Do not remove the sash(es) of the replacement window during the window installation.

3. Place the head expander on the header of the frame. Adjust the expander to close the gap at the head of the window. Place a bead of sealant on the existing header of the opening to hold the expander in place.

4. Apply a thin bead of sealant to the blind stop (interior stop, if installation is from the exterior; exterior stop, if the installation is from the interior).

5. Cut and place fiberglass insulation along the length of the sill and inside the head expander. Do not use spray foam insulation.

6. Place the new window in opening. If using a head expander, raise the head of the window into the head expander. Then lower the window onto the sill of the window opening.

7. While holding the window lightly against the stop, fasten one of the upper corners to the jamb of the frame using the pre punched hole. Use the screws that are provided with the window.

8. Check the window jambs for plumb, and the sill for level. Check for square, using a diagonal measurement from the top corner to the opposite bottom corner. Fasten the second screw through the opposite bottom corner of the jamb to the frame.

9. Close the lower sash against the sill, leaving a small gap. Check the reveal between the sash and the sill to be sure that it is even.

10. Adjust the jamb adjusters making certain that each jamb is plumb. Additional shims may be required.

11. Install the remaining two screws into the opposite upper and lower jamb corners using the pre punched holes provided. Do not over-tighten screws.

12. Check the sash operation, making certain that the sash(es) operates smoothly.

13. Trim the sill angle to fit. To install, snap the sill angle into the accessory pocket under the screen pocket. Apply sealant to the bottom and side edges of the sill angle.

14. Run a continuous bead of sealant around the exterior of the replacement window frame where it meets the existing opening. Cap the exterior if necessary.

**NFRC  
LABEL**